

Date: Wednesday, 21/01/2009 7:38:31 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE HANDLE
Job Number : 45002	
Estimate Number : 12059	
P.O. Number :	Part Number : PB6743001129
This Issue : 21/01/2009 S.O. No. :	Drawing Number : B6743001 PAGE35
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40019	Material :
Written By :	Due Date : 27/01/2009 Qty: 12 Um: Each
Checked & Approved By : <u>MF 09-01-21</u>	
Comment : Est. A 05.07.20 New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0875W0125	6061-T6 RD TUBE .875 X .125W
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Comment: Qty.: 0.4463 f(s)/Unit Total : 5.3550 f(s)

6061T6 TUBE .875 x.125W

Turn as per Dwg B67-43001

Dwg Rev: B1

Material: 6061-T6 tubing .875 x.125" wall (QQ-A-200/8 or QQ-A-225/8)

Identify for B67-43001-129

Batch: M104480 (1000's TK) M109041 M104779

[1.77' each]
 RP 09/02/08

2.0	DOOSAN LATHE	DOOSAN LATHE.
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Comment: DOOSAN LATHE CNC

Turn as per Dwg B67-43001

Dwg Rev: B1

Deburr

RP 09/02/08

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RP 09/02/08 (12)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JF 09/02/08 (6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

RP 09/02/08 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:38:32 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE HANDLE

Job Number: 45002

Part Number: PB6743001129

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/13 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

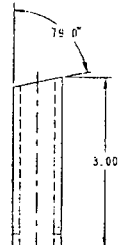
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

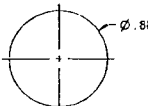
NOTE: Date & initial all entries

RELEASED
#06.01.20

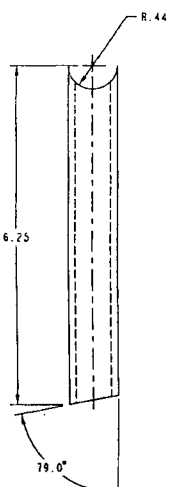
45002



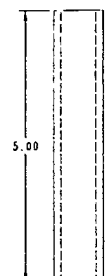
① -157 TUBE
MATL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 1.000



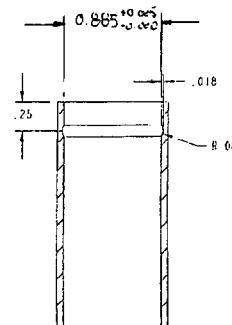
② -131 TUBE END CAP
MATL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



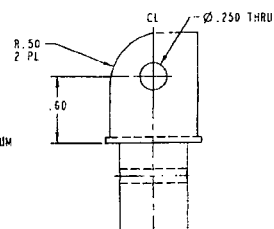
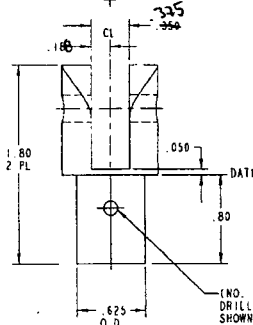
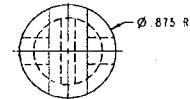
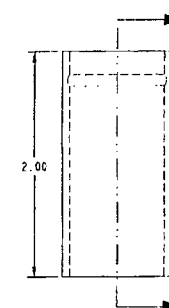
① -127 HANDLE ARM
MATL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 1.000



① -129 TUBE HANDLE
MATL: .875 OD X .125 WALL 6061 T6, QQ-A-200/8
SCALE 1.000



① -137 LOCKING SLEEVE
MATL: 1.00 O/D X .065 WALL, 6061 T6, NW T 700/6
SCALE 2.000
JCM



① -133 CLEVIS
MATL: .875 RND, 6061-T6, QQ-A-200/8
SCALE 2.000
JCM

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75050
D OSUV8 B67-43001
REV 35 45

ORIGINAL